CIGARETTE SPECIFICATION

LOUISVILLE
VIRGINIA SLIMS LIGHTS 100 MEN FTB - U.S.A. DOMESTIC GRAPHICS
BRAND CODE-00650 (STD)(US)

EFFECTIVE DATE: 03/11/96
STANDARD PRODUCTION
U.S.A. DOMESTIC GRAPHICS

APPLIES TO EXPORT FORMULAS: 000 1 70 101

CIGARETTE LENGTH	:	98.5	MM		FTC TAR	:	9.0	MG/CIGT	8.5	-	9.4
TOBACCO ROD CIRCUM.	:	23.00	MM								
TOBACCO ROD LENGTH	:	67.0	MM								
FILTER LENGTH	:	31.5	MM								
TIPPING LENGTH	:	36.000	MM								
TOTAL R.T.D.	:	123	MM	H20	FRESH MENTHOL	:	.65	MG/CIGT	.60	-	.70
DILUTION TARGET	:	40.0 +/-	5.0	%							

TIPPING PAPER : 72MM X 3500M WHT SGRNL PPT KC 265M2 12-445-E LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

	BETWEEN ROWS/	DILUTION	TYPE /BAND WIDTH/	TPR.	CUT LENGTH/DRY	PATCH SIZE
	24.00	PRE-PERF TIPPING	1.50	25.00	8.5 X	18MM

TIPPING ADHESIVE : NATIONAL 32-2037 61-065-A

SEAM ADHESIVE : NATIONAL 32-2100 (PROTOS 100/MK 10) PVA 61-490-A

STD. FILLER - PACK O.V.: A0520 - 13.40% VIRGINIA SLIMS LIGHTS MENTHOL FTB

CIGARETTE PAPER : 25.20MM X 6700M 33CU/0.6%/100% FLAX 10-554-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A

PRINT DIE : MACHINE NUMBER

SAP CROSS REFERENCE #: CIGT: CG0651 FILTER: B07023

2057687980

REASON FOR CHANGE : CIGARETTE PAPER PERMEABILITY CHANGED FROM 46NC
: (10-755-A/10-555-A) TO 33CU (10-554-A) TO INCREASE
: TAR DELIVERY. ADHESIVES UPDATED TO CURRENT STATUS.
: NO WEIGHT CHANGE. OK TO MIX FINISHED CIGARETTES.

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